

27

Date: Wednesday, 6/27/2007 1:11:03 PM
User: Kim Johnston

Process Sheet

SPL #

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : GHW KIT
Job Number : 33231
Estimate Number : 10249
P.O. Number : N/A Part Number : D206648013
This Issue : 6/27/2007 S.O. No. : N/A Drawing Number : D206-648 REV A
Prsht Rev. : NC Project Number : N/A
First Issue : N/A Type : LANDING GEAR Drawing Revision : A
Previous Run : 32401 Material : N/A
Written By : Due Date : 7/6/2007 Qty: 5 Um: Each
Checked & approved By : 07.06.28
Comment : Est Rev: A 05.09.23 New issue KJ/JLM

Additional Product

Job Number



Seq. #:

Machine Or Operation:

Description:

1.

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Photocopy bluefile and create labels per PPP D206-648-013 CHG001

En 26.6/67

2.

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Pick Packing Kit

3.

D2652

Bushing



Comment: Qty.: 2.0000 Each(s)/Unit Total: 20.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

2 D2652

Bushing

1333215

1232987

SP

4.

D3414041

LUG ASSEMBLY



Comment: Qty.: 2.0000 Each(s)/Unit Total: 20.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

2 D3414-041

Lug Assembly

32479

9 SP 21/9/6

5.

AN3C37A



Comment: Qty.: 4.0000 EACH(s)/Unit Total: 40.0000 EACH(s)

Pick: Packing Kit

Qty Part Number Description Batch

4 AN3C37A

Bolt

1104729

7/8/16 SP

Wednesday, 6/27/2007 1:11:03 PM
Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GHW KIT

Job Number: 33231

Part Number: D206648013

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

AN960C10

WASHER



Comment: Qty.: 4.0000 EACH(s)/Unit Total: 40.0000 EACH(s)

Pick: Packing Kit

Qty Part Number Description Batch

4 AN960C10

Washer

M101064

SP

7.0

MS210433

Nut



Comment: Qty.: 20.0000 Each(s)/Unit Total: 200.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

20 MS21043-3

Nut

M104955

7/8/16 SP

8.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

En 08/07 (5)

9.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D206-648-013

En 7/7 (5)

10.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

En 08/09/10 (5)

Job Completion

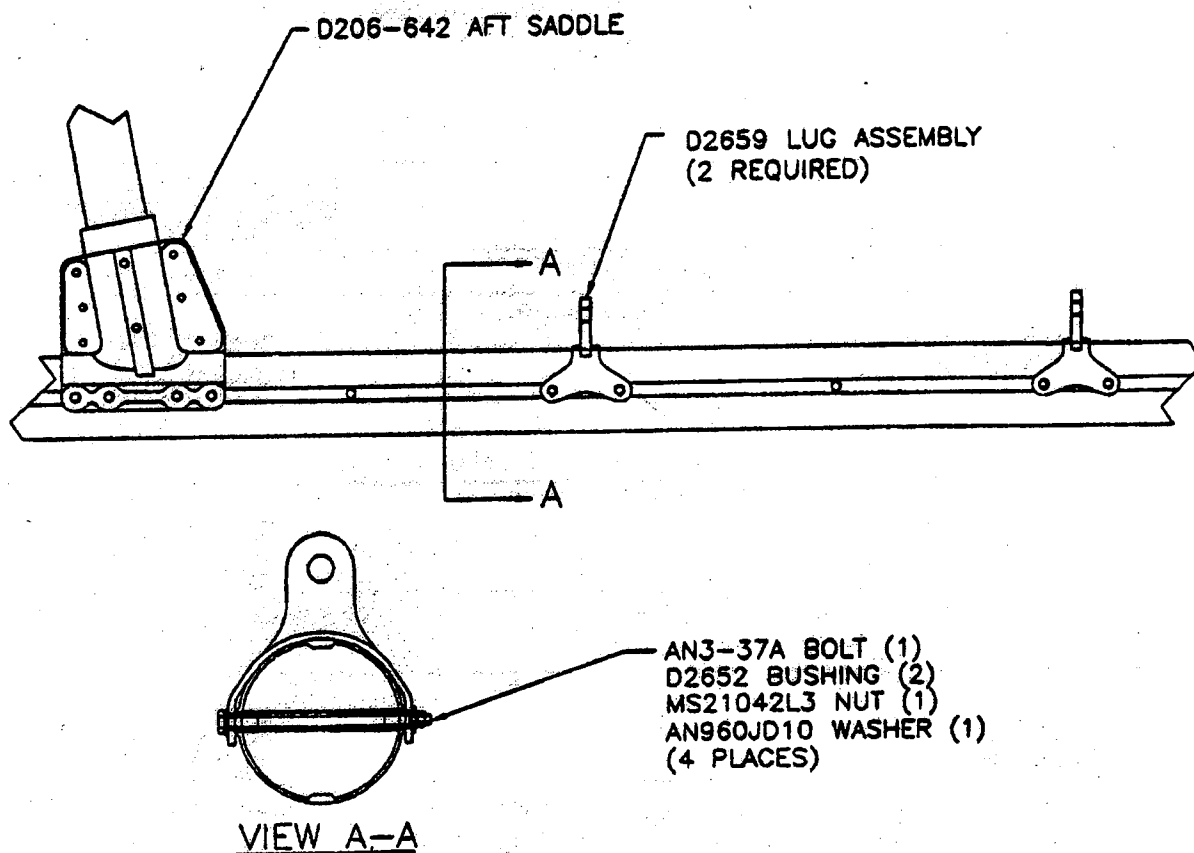


En 08-09-07

DART

DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D206-648	REV. A SHEET 1 OF 1
DATE 97:08:24		TITLE GND HANDLING WHEEL (GHW) INST. NTS	
A	97.11.03	NEW ISSUE	

TO ADAPT STANDARD BELL GROUND HANDLING WHEELS TO DART 206L/L1/L3/L4/407 SKIDTUBES, INSTALL THE D2659 LUG ASSEMBLIES AS SHOWN BELOW:



D206-648 GROUND HANDLING WHEEL ADAPTORS MAY BE INSTALLED ON D206-642 SKIDTUBE INSTALLATIONS IN FLIGHT. IF INSTALLED, THE WEIGHT AND BALANCE INFORMATION IS AS FOLLOWS:

	WEIGHT	LONG. ARM	MOMENT
206L/L1/L3/L4 ON LOW GEAR (D206-642-311/312)	1.3 lb 0.6 kg	126.8 in 3.22 m	165 lb in 1.93 kg m
206L/L1/L3/L4 ON HIGH GEAR (D206-642-411/412)	1.3 lb 0.6 kg	128.0 in 3.25 m	166 lb in 1.95 kg m
407 ON LOW GEAR (D206-642-311/312)	1.3 lb 0.6 kg	127.0 in 3.23 m	165 lb in 1.94 kg m
407 ON HIGH GEAR (D206-642-311/312)	1.3 lb 0.6 kg	124.8 in 3.16 m	162 lb in 1.90 kg m

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 33231

27

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Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	DC	DOCUMENT CONTROL
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Comment: DOCUMENT CONTROL

Photocopy bluefile and create labels per PPP D206-648-013 CHG001

07.07.10 AD

2.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Pick Packing Kit

3.0	D2652	Bushing
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 20.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

2 D2652 Bushing _____

4.0	D3414041	LUG ASSEMBLY
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 20.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

2 D3414-041 Lug Assembly _____

REFERENCE ONLY

5.0	AN3C37A
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Comment: Qty.: 4.0000 EACH(s)/Unit Total : 40.0000 EACH(s)

Pick: Packing Kit

Qty Part Number Description Batch

4 AN3C37A Bolt _____